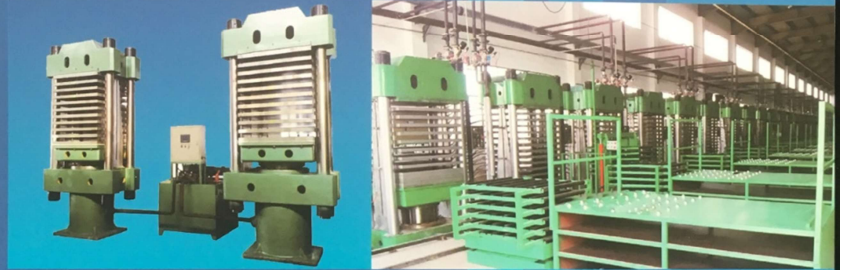




东大能源科技
Dongda Energy Technology



海门市东大能源科技有限公司

DYH100-2000(Tons) 高精度双油泵全自动快速前顶开模油压成型机

High-precision double-pump full-automatic high speed front mould-open hydraulic pressure injection machine



机型Type	100Ton	150Ton	200Ton	250Ton	300Ton	500Ton
出力Ton Clamping force (Ton)	100	150	200	250	300	500
行程mm Stroke (mm)	300	300	300	300	300	300
工作台面mm Work platform (mm)	400x400	460x460	560x560	600x650	650x650	800x800
主油缸直径mm Main cylinder diameter	∅250	∅300	∅355	∅400	∅450	∅560
马力HP Horse power (hp)	5.5HP	7.5HP	10HPx2	10HPx2	15HPx2	15HPx2
电热功率KW Electrical Power (KW)	12KW	17KW	22KW	34KW	34KW	34KW
重量Kg Gross weight (kg)	5500	6000	7000	9000	11000	14000
开模型式 Type of mold opening	上升下降—出入模—双层开模—前顶开模 (多层开模) Down/up mould in/out double-layer mould opening track mould opening (multiple layers)					
机台尺寸mm Machine size (mm) (LxWxD)	2650x2000x2000	3000x2000x2160	2900x2350x2100	3200x2700x2500	3460x2630x2500	3650x2600x2610

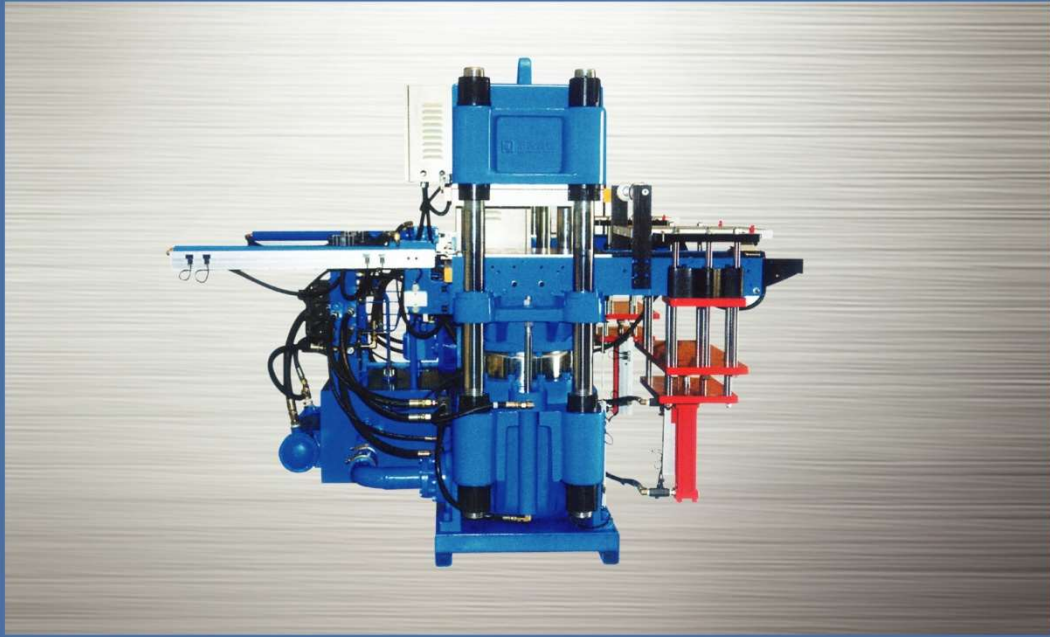
备注：1、以上规格公司保留变更权，如因设计变更时，恕不另行通知。

2、如有特殊规格，可依客户需求设计而制造。

Notes: 1. The company reserves the right to change the designs, without prior notice.
2. Tailored service are available for customers.

DYH100-2000(Tons) 高精密度双油泵全自动快速前顶开模油压成型机

High-precision double-pump full-automatic high speed front mould-open hydraulic pressure injection machine



机台特点 features

- 具有慢速校模功能，校模更精准、更安全。
- 适合各种二层或多层模具使用，是种新型多功能的机型。
- 采用双动力各种油路设计，稳定、安静、故障率低，两轴可同时操作。
- 具可调试慢速合模功能，准确可靠，以适应不同种类的成型条件。
- 进出模定位准确，100%的定位安全，确保模具不损坏。
- Slow moving speed is available for alignment more safe and more accurate.
- As a new type, it is suitable for two-layer and multi-layer moulds.
- Adopting double-power oil-circuit design, stable, quiet and low breakdown rate. Either axis can be operated simultaneously.
- Adjustable slow mould-closing function, reliable and accurate, suitable for injection of different products.
- Accurate mould-positioning, 100% position safety, to ensure no-damage to the moulds.

适用产品 Applicable products

- 工业橡胶零件、汽车配件、瓶塞、美耐皿、日用品等多层模压制品。
- Industrial plastic parts, automobile parts, bottle blocks, household ware and other multi-layer pressing products.

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DYV200-1500(Tons) 高精度双油泵全自动快速真空前顶开模油压成型机

High-precision double-pump full-automatic high speed front mould-open hydraulic pressure injection machine



机型Type	200Ton	250Ton	300Ton	400Ton
出力Ton Clamping force (Ton)	200	250	300	400
行程mm Stroke (mm)	300	300	300	300
工作台面mm Work platform (mm)	上: 503x508 下: 560x560	上: 600x600 下: 650x650	上: 600x600 下: 650x650	上: 650x650 下: 700x700
主油缸直径mm Main cylinder diameter	φ355	φ400	φ450	φ500
马力HP Horse power (hp)	10HPx2	10HPx2	15HPx2	15HPx2
电热功率KW Electrical Power (KW)	22	34	34	34
真空泵浦HP vacuum pump HP	3	3	3	3
重量Kg Gross weight (kg)	9000	11500	13500	16000
开模型式 Type of mold opening	前顶开模 front mould-open			
机台尺寸mm (长*宽*高) Machine size (mm) (L*W*H)	3000x2360x2330	3300x2710x2530	3450x2630x2600	3660x2750x2600

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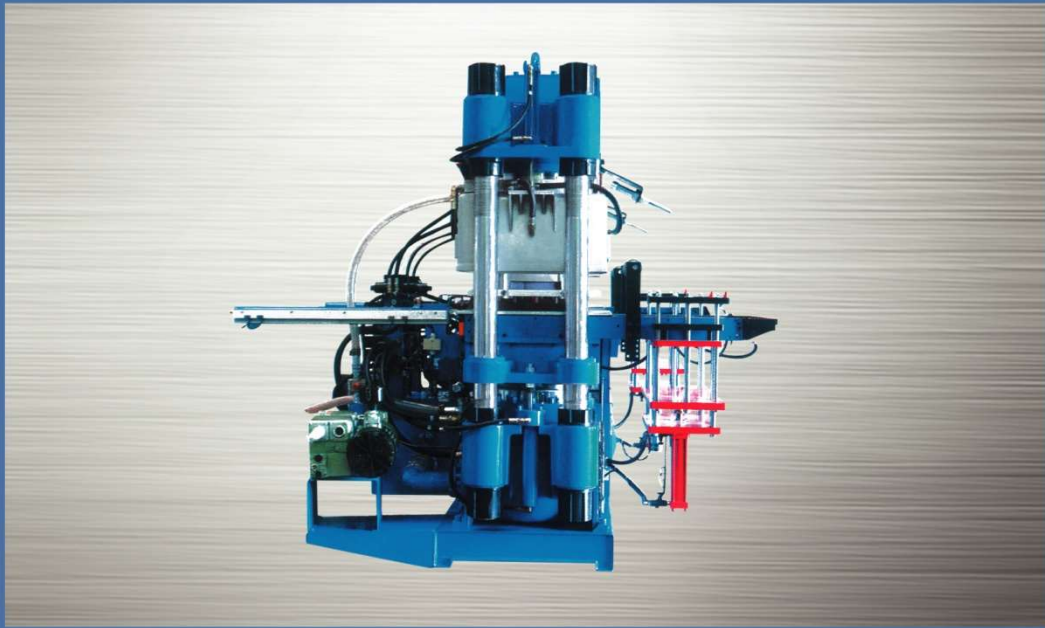
2、如有特殊规格，可依客户需求设计而制造。

Notes: 1. The company reserves the right to change the designs, without prior notice.

2. Tailored service are available for customers.

DYV200-1500(Tons) 高精度双油泵全自动快速真空前顶开模油压成型机

High-precision double-pump full-automatic high speed front mould-open hydraulic pressure injection machine



机台特点 features

- 采用双马达双泵，各别油路设计，稳定、安静、故障率低，两轴可同时操作，并可节能50%。
- 前顶开模之适合各种二层或多层模具使用，是一种新型多功能的机型。
- 掀合模速度可调，准确可靠。
- 进出模定位准确，并确保模具不损坏。
- 真空室内可在5秒内达到650~700mmHg。
- 具有快、慢速校模选择功能，使模具校正更精准、更安全。
- Adopt double-motor double-pump design, special oil-circuit design, stable, no-noise and low breakdown rate. Simultaneous operation axis, which can save 50% of the power.
- A new type with more functions, front mould-opening is suitable for two-layer and multi-layer mould.
- The speed to open chose the mold is adjustable. It is very accurate and reliable.
- Accurate mould-positioning, to ensure no-damage to the moulds.
- The vacuum room can reach 650~700mmHg within 5 seconds.
- Two speeds of mold calibration are provided for users to choose from, fast and slow. It makes the calibration more safe and more accurate.

适用产品 Applicable products

- 汽车配件、橡胶迫紧、医疗用橡胶、O型环、按键、民用橡胶、工业橡胶、瓶塞等。
- Automobile parts, plastic fasteners, medical plastic, O-type ring, buttons, household plastic, industrial plastic, bottle-blocks etc.

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东大液压
DONGDA HYDRAULIC PRESSURE



0.25MN 平板硫化机
0.25MN PLATEN VULCANIZING PRESS
XLB-D350×350×2



0.63MN 平板硫化机
0.63MN PLATEN VULCANIZING PRESS
XLB-D500×500×2

1MN 平板硫化机
1MN PLATEN VULCANIZING PRESS
XLB-D 600×600×2



1MN 平板硫化机
1MN PLATEN VULCANIZING PRESS
XLB-D 550×450×1





东大液压
DONGDA HYDRAULIC PRESSURE

1.25 MN 自动六联油压机

1.25MN Automatic Six Couplex Oil Pressure Machine

XLB-D450 × 500 × 2-6

XLB-Q450 × 500 × 2-6



Specific Property

1. The structure of machine is very special, special, unbreak, strong toughness and long life-span;
2. It can operate independencely and not tie up each other for using the PLC controler;
3. It can control the number of times and time of gas yielding operating convenient;
4. Its function is very stable with PLC machine contyoling, such as; speedly clising, pressure, gas yielding, speedly opening and automatic counting and so on;
5. It uses logic route about oil kpressure, it would not be weared away for few pipes;
6. It can stop or descend under the state of emergency so that make the person or products safety unneed the emergence switch;
7. It can show very clear functions for using the person confronting the equipment.

特性

1. 独特的机身结构设计，不断裂，不变形，延长机台寿命。
2. 采用PLC控制器，可分别独立操作，互不干涉牵制。
3. 放气次数、放气时间可自由设定，操作调整均甚便捷。
4. 自动快速合模、加压、放气、快速开模，产量自动计数均由PLC机执行，性能可靠。
5. 油压控制采用逻辑回路。配管少，无磨损泄露之虑。
6. 设紧急下降开关，即能紧急停车及下降以保人员、模具及成品之安全。
7. 本机采用人机界面，功能显示清晰明确。



东大液压
DONGDA HYDRAULIC PRESSURE



1.6MN 平板硫化机

1.6MN PLATEN VULCANIZING PRESS
XLB-Q 750×850×4A



1.6MN 平板硫化机

1.6MN PLATEN VULCANIZING PRESS
XLB-D 750×850×4A



2.5MN 平板硫化机
2.5MN PLATEN VULCANIZING PRESS
XLB-Q 900 × 900 × 4



2.5MN 平板硫化机
2.5MN PLATEN VULCANIZING PRESS
XLB-D 900 × 900 × 2



东大液压
DONGDA HYDRAULIC PRESSURE

300吨地板机





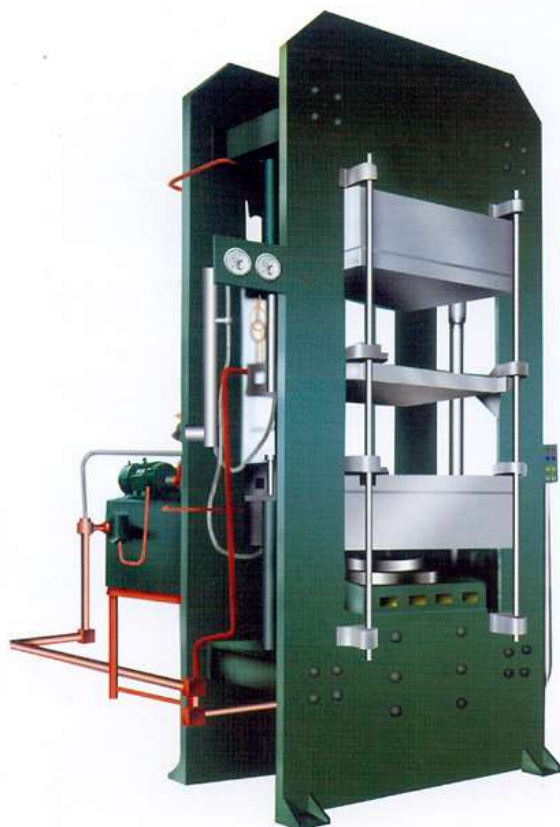
XLB-D 密胺成型机
XLB-D Close amine shaped machinery



XLB-D 密胺成型机
XLB-D Close amine shaped machinery



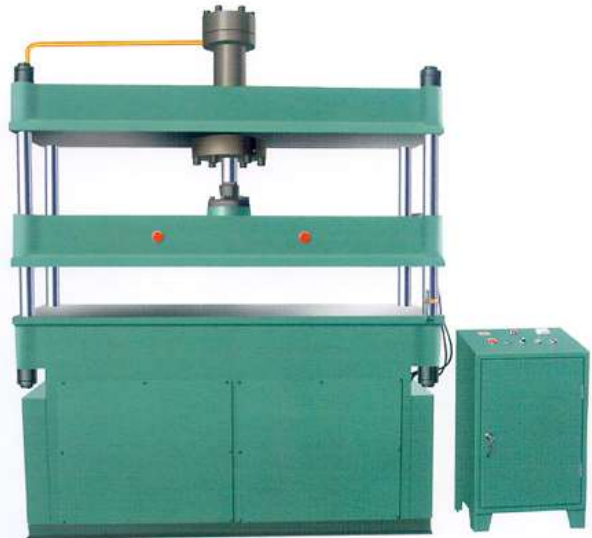
XLB-Q 橡塑发泡成型机
XLB-Q rubber foaming and making-up machine



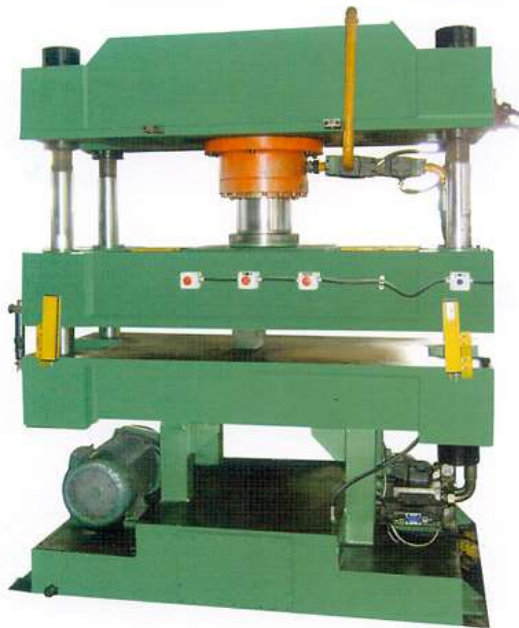
6.0MM 实心轮胎硫化机



东大液压
DONGDA HYDRAULIC PRESSURE



140吨油压平面式裁断机



30吨油压平面式裁断机



Y32-63 四柱液压机
Y32-63 Four-column Hydraulic Press

Y71-630 四柱液压机
Y71-630 Four-column Hydraulic Press

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